



***** Replacement part ***** SIMATIC S7-400, CPU 412-2 Central processing unit with: work memory 512 KB, (256 KB code, 256 KB of data), 1st interface MPI/DP 12 Mbit/s, 2nd interface PROFIBUS DP

General information	
Product type designation	CPU 412-2
Product function	
<ul style="list-style-type: none"> • Isochronous mode 	Yes; For PROFIBUS only
Engineering with	
<ul style="list-style-type: none"> • Programming package 	STEP 7 V5.3 SP2 or higher with HW update
CiR - Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	30 µs
Supply voltage	
Rated value (DC)	Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	0.9 A
from backplane bus 5 V DC, max.	1.1 A
from backplane bus 24 V DC, max.	300 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At each DP interface
Power loss	
Power loss, typ.	4.5 W
Power loss, max.	5 W
Memory	
Type of memory	RAM
Work memory	
<ul style="list-style-type: none"> • integrated 	512 kbyte
<ul style="list-style-type: none"> • integrated (for program) 	256 kbyte
<ul style="list-style-type: none"> • integrated (for data) 	256 kbyte
<ul style="list-style-type: none"> • expandable 	No
Load memory	
<ul style="list-style-type: none"> • expandable FEPRM 	Yes; with Memory Card (FLASH)
<ul style="list-style-type: none"> • expandable FEPRM, max. 	64 Mbyte
<ul style="list-style-type: none"> • integrated RAM, max. 	512 kbyte
<ul style="list-style-type: none"> • expandable RAM 	Yes; with Memory Card (RAM)
<ul style="list-style-type: none"> • expandable RAM, max. 	64 Mbyte
Backup	
<ul style="list-style-type: none"> • present 	Yes
<ul style="list-style-type: none"> • with battery 	Yes; all data
<ul style="list-style-type: none"> • without battery 	No
Battery	

Backup battery	
<ul style="list-style-type: none"> • Backup current, typ. • Backup current, max. • Backup time, max. • Feeding of external backup voltage to CPU 	125 μ A; up to 40 °C 550 μ A See reference manual, module data, Chapter 3.3 5 V DC to 15 V DC
CPU processing times	
for bit operations, typ.	75 ns
for word operations, typ.	75 ns
for fixed point arithmetic, typ.	75 ns
for floating point arithmetic, typ.	225 ns
CPU-blocks	
DB	
<ul style="list-style-type: none"> • Number, max. • Size, max. 	3 000; Number range: 1 to 16000 64 kbyte
FB	
<ul style="list-style-type: none"> • Number, max. • Size, max. 	1 500; Number range: 0 to 7999 64 kbyte
FC	
<ul style="list-style-type: none"> • Number, max. • Size, max. 	1 500; Number range: 0 to 7999 64 kbyte
OB	
<ul style="list-style-type: none"> • Number, max. • Size, max. • Number of free cycle OBs • Number of time alarm OBs • Number of delay alarm OBs • Number of cyclic interrupt OBs • Number of process alarm OBs • Number of DPV1 alarm OBs • Number of isochronous mode OBs • Number of multicomputing OBs • Number of background OBs • Number of startup OBs • Number of asynchronous error OBs • Number of synchronous error OBs 	see instruction list 64 kbyte 1; OB 1 2; OB 10, 11 2; OB 20, 21 2; OB 32, 35 (shortest cycle that can be set = 500 μ s) 2; OB 40, 41 3; OB 55-57 2; OB 61-62 1; OB 60 1; OB 90 3; OB 100-102 9; OB 80-88 2; OB 121, 122
Nesting depth	
<ul style="list-style-type: none"> • per priority class • additional within an error OB 	24 1
Counters, timers and their retentivity	
S7 counter	
<ul style="list-style-type: none"> • Number 	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
<ul style="list-style-type: none"> • present • Type • Number 	Yes SFB Unlimited (limited only by RAM capacity)
S7 times	
<ul style="list-style-type: none"> • Number 	2 048
Retentivity	
— adjustable	Yes
— lower limit	0

— upper limit	2 047
— preset	No times retentive
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Flag	
• Size, max.	4 kbyte; Size of bit memory address area
• Retentivity available	Yes
• Retentivity preset	MB 0 to MB 15
• Number of clock memories	8; in 1 memory byte
Local data	
• adjustable, max.	8 kbyte
• preset	4 kbyte
Address area	
I/O address area	
• Inputs	4 kbyte
• Outputs	4 kbyte
Process image	
• Inputs, adjustable	4 kbyte
• Outputs, adjustable	4 kbyte
• Inputs, default	128 byte
• Outputs, default	128 byte
• consistent data, max.	244 byte
• Access to consistent data in process image	Yes
Subprocess images	
• Number of subprocess images, max.	15
Digital channels	
• Inputs	32 768
— of which central	32 768
• Outputs	32 768
— of which central	32 768
Analog channels	
• Inputs	2 048
— of which central	2 048
• Outputs	2 048
— of which central	2 048
Hardware configuration	
Integrated power supply	No
Number of expansion units, max.	21
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	
• Number of connectable IMs (total), max.	6
• Number of connectable IM 460s, max.	6
• Number of connectable IM 463s, max.	4; IM 463-2
Number of DP masters	
• integrated	2
• via CP	10; CP 443-5 Extended
• via IM 467	4
• Mixed mode IM + CP permitted	No; IM 467 not suitable for use with CP 443-5 Ext. and CP 443-1 EX4x, EX20, GX20 (in PROFINET IO mode)
• via interface module	0
• Number of pluggable S5 modules (via adapter capsule in central device), max.	6

Number of IO Controllers	
<ul style="list-style-type: none"> integrated via CP 	0 4; No mixed operation of CP443-1 EX40 and CP443-1 EX 41/EX20/GX20, max. 4 in central controller
Number of operable FMs and CPs (recommended)	
<ul style="list-style-type: none"> FM CP, PtP PROFIBUS and Ethernet CPs 	Limited by number of slots and number of connections CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections 14; Of which 10 CPs max. or IMs as DP master, 4 PROFINET controller maximum
Slots	
<ul style="list-style-type: none"> required slots 	1
Time of day	
Clock	
<ul style="list-style-type: none"> Hardware clock (real-time) retentive and synchronizable Resolution Deviation per day (buffered), max. Deviation per day (unbuffered), max. 	Yes Yes 1 ms 1.7 s; Power off 8.6 s; For power On
Operating hours counter	
<ul style="list-style-type: none"> Number Number/Number range Range of values Granularity retentive 	16 0 to 15 SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2 ³¹ - 1 hours 1 h Yes
Clock synchronization	
<ul style="list-style-type: none"> supported to MPI, master to MPI, slave to DP, master to DP, slave in AS, master in AS, slave on Ethernet via NTP 	Yes Yes Yes Yes Yes Yes Yes No; Via CP
Time difference in system when synchronizing via	
<ul style="list-style-type: none"> MPI, max. 	200 ms
Interfaces	
Interfaces/bus type	1 x MPI/PROFIBUS DP, 1 x PROFIBUS DP
Number of RS 485 interfaces	2; Combined MPI / PROFIBUS DP and PROFIBUS DP
Optical interface	No
1. Interface	
Interface type	MPI/PROFIBUS DP
Isolated	Yes
Interface types	
<ul style="list-style-type: none"> RS 485 Output current of the interface, max. 	Yes 150 mA
Protocols	
<ul style="list-style-type: none"> MPI PROFIBUS DP master PROFIBUS DP slave 	Yes Yes Yes
MPI	
<ul style="list-style-type: none"> Number of connections Transmission rate, max. 	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s
Services	
<ul style="list-style-type: none"> PG/OP communication Routing Global data communication S7 basic communication 	Yes Yes Yes Yes

— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
PROFIBUS DP master	
• Number of connections, max.	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
• Transmission rate, max.	12 Mbit/s
• Number of DP slaves, max.	32
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
• Number of connections	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
• Transmission rate, max.	12 Mbit/s
• automatic baud rate search	No
• Address area, max.	32; Virtual slots
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services	
— PG/OP communication	Yes; with interface active
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Direct data exchange (slave-to-slave communication)	No
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	PROFIBUS DP
Isolated	Yes
Interface types	
• RS 485	Yes

• Output current of the interface, max.	150 mA
Protocols	
• PROFIBUS DP master	Yes
• PROFIBUS DP slave	Yes
PROFIBUS DP master	
• Number of connections, max.	16
• Transmission rate, max.	12 Mbit/s
• Number of DP slaves, max.	64
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
— S7 basic communication	Yes
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
— Activation/deactivation of DP slaves	Yes
— Direct data exchange (slave-to-slave communication)	Yes
— DPV1	Yes
Address area	
— Inputs, max.	4 kbyte
— Outputs, max.	4 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
• Number of connections	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
• Transmission rate, max.	12 Mbit/s
• Address area, max.	32
• User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services	
— Routing	Yes
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
Protocols	
SIMATIC communication	
• S7 routing	Yes
Open IE communication	
• ISO-on-TCP (RFC1006)	Via CP 443-1 and loadable FB
— Data length, max.	1 452 bytes via CP 443-1 Adv.
Web server	
• supported	No
Isochronous mode	
Equidistance	Yes
Number of DP masters with isochronous mode	2
User data per isochronous slave, max.	244 byte
shortest clock pulse	1.5 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms

Communication functions	
PG/OP communication	Yes
<ul style="list-style-type: none"> Number of connectable OPs without message processing Number of connectable OPs with message processing 	31 31; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes
Global data communication	
<ul style="list-style-type: none"> supported Number of GD loops, max. Number of GD packets, transmitter, max. Number of GD packets, receiver, max. Size of GD packets, max. Size of GD packet (of which consistent), max. 	Yes 8 8 16 54 byte 1 variable
S7 basic communication	
<ul style="list-style-type: none"> supported User data per job, max. User data per job (of which consistent), max. 	Yes 76 byte 1 variable
S7 communication	
<ul style="list-style-type: none"> supported as server as client User data per job, max. User data per job (of which consistent), max. 	Yes Yes Yes 64 kbyte 462 byte; 1 variable
S5 compatible communication	
<ul style="list-style-type: none"> supported User data per job, max. User data per job (of which consistent), max. 	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5 8 kbyte 240 byte
Standard communication (FMS)	
<ul style="list-style-type: none"> supported 	Yes; Via CP and loadable FB
Number of connections	
<ul style="list-style-type: none"> overall usable for PG communication <ul style="list-style-type: none"> reserved for PG communication adjustable for PG communication, max. usable for OP communication <ul style="list-style-type: none"> reserved for OP communication adjustable for OP communication, max. usable for S7 basic communication <ul style="list-style-type: none"> reserved for S7 basic communication adjustable for S7 basic communication, max. usable for S7 communication <ul style="list-style-type: none"> reserved for S7 communication adjustable for S7 communication, max. usable for routing <ul style="list-style-type: none"> reserved for routing adjustable for routing, max. 	32 31 1 0 31 1 0 30 0 0 30 0 0 15 0 0
S7 message functions	
Number of login stations for message functions, max.	31; Max. 31 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm_8 and Alarm_P (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
<ul style="list-style-type: none"> Number of instances for alarm 8 and S7 communication blocks, max. preset, max. 	300 150

Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	4
Number of messages	
• overall, max.	256
• in 100 ms grid, max.	0
• in 500 ms grid, max.	256
• in 1000 ms grid, max.	256
Number of additional values	
• with 100 ms grid, max.	0
• with 500, 1000 ms grid, max.	1
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	
• Status/control variable	Yes; Up to 16 variable tables
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
• Number of variables, max.	70; Status/control
Forcing	
• Forcing	Yes
• Forcing, variables	Inputs, outputs, bit memories, peripheral inputs, peripheral outputs
• Number of variables, max.	64
Diagnostic buffer	
• present	Yes
• Number of entries, max.	400
— adjustable	Yes
— preset	120
Service data	
• can be read out	Yes
Standards, approvals, certificates	
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	ATEX II 3G Ex nA IIC T4 Gc
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes
Programming	
• Command set	see instruction list
• Nesting levels	7
• Access to consistent data in process image	Yes
• System functions (SFC)	see instruction list
• System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes

— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Number of simultaneously active SFCs	
— DPSYC_FR	2; SFC 11; per interface
— D_ACT_DP	8; SFC 12; per interface
— RD_REC	8; SFC 59; per interface
— WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
— PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
— DPNRM_DG	8; SFC 13; per interface
— RDSYSST	8
— DP_TOPOL	1; SFC 103; per interface
Number of simultaneously active SFBs	
— RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces
Know-how protection	
• User program protection/password protection	Yes
Dimensions	
Width	25 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	700 g
last modified:	3/2/2021 