6ES7412-5HK06-0AB0

Data sheet



SIMATIC S7-400H, CPU 412-5H, central processing unit for S7-400H and S7-400F/FH, 5 interfaces: 1x MPI/DP, 1x DP, 1x PN and 2 for sync modules, 1 MB memory (512 KB data/512 KB program)

General information	
Product type designation	CPU 412-5H PN/DP
Product function	
Isochronous mode	No
Engineering with	
 Programming package 	As of STEP 7 V5.5 SP2 with HF1
CiR - Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	0 μs
Supply voltage	
Rated value (DC)	Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	1.6 A
from backplane bus 5 V DC, max.	1.9 A
from backplane bus 24 V DC, max.	150 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At each DP interface
Power loss	
Power loss, typ.	7.5 W
Memory	
Type of memory	RAM
Work memory	
integrated	1 Mbyte
integrated (for program)	512 kbyte
integrated (for data)	512 kbyte
expandable	No
Load memory	
expandable FEPROM	Yes; with Memory Card (FLASH)
 expandable FEPROM, max. 	64 Mbyte
integrated RAM, max.	512 kbyte
• Integrated RAW, max.	
expandable RAM	Yes
_	
expandable RAM	Yes 64 Mbyte
expandable RAMexpandable RAM, max. Backup present	Yes 64 Mbyte Yes
 expandable RAM expandable RAM, max. Backup present with battery 	Yes 64 Mbyte Yes Yes; all data
 expandable RAM expandable RAM, max. Backup present with battery without battery 	Yes 64 Mbyte Yes
 expandable RAM expandable RAM, max. Backup present with battery 	Yes 64 Mbyte Yes Yes; all data

 Backup current, typ. 	180 μA; Valid up to 40°C
Backup current, max.	1 000 μΑ
 Backup time, max. 	Dealt with in the module data manual with the secondary conditions and the factors of influence
 Feeding of external backup voltage to CPU 	5 V DC to 15 V DC
CPU processing times	0 V B0 t0 10 V B0
	31.25 ns
for bit operations, typ. for word operations, typ.	31.25 ns
	31.25 ns
for fixed point arithmetic, typ. for floating point arithmetic, typ.	62.5 ns
CPU-blocks	02.3 118
DB	0.000 North an area and 4 to 40000
Number, max. Size may.	6 000; Number range: 1 to 16000
Size, max. FB	64 kbyte
	2 000: Number range: 0 to 7000
Number, max. Size max.	3 000; Number range: 0 to 7999
Size, max. FC	64 kbyte
	3 000; Number range: 0 to 7999
Number, max.Size, max.	64 kbyte
OB	04 KDyte
Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of free cycle Obs Number of time alarm OBs	4; OB 10-13
Number of time alarm OBs Number of delay alarm OBs	4; OB 20-23
Number of delay alarm CBs Number of cyclic interrupt OBs	4; OB 32-35
Number of cyclic interrupt OBs Number of process alarm OBs	4; OB 40-43
Number of process alarm OBs Number of DPV1 alarm OBs	3; OB 55-57
Number of Startup OBs	
Number of startup OBs Number of asynchronous error OBs	2; OB 100, 102 9; OB 80-88
Number of synchronous error OBs	
Nesting depth	2; OB 121, 122
per priority class	24
additional within an error OB	1
Counters, timers and their retentivity	
S7 counter • Number	2.040
	2 048
Retentivity	Voc
— adjustable — lower limit	Yes
— upper limit — upper limit	0 2 047
	Z 0 to Z 7
— preset Counting range	201021
— lower limit	0
— lower limit — upper limit	999
— upper limit IEC counter	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	Chimilities (infinites offly by TvAivi capacity)
Number	2 048
Retentivity	2 010
— adjustable	Yes
— aujustable — lower limit	0
	2 047
— upper limit — preset	No times retentive
— preset Time range	INO UITIGO ICICIUNG
Time range	

— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	Total working and load memory (with backup battery)
Flag	
• Size, max.	8 192 byte
Retentivity available	Yes
Retentivity preset	MB 0 to MB 15
 Number of clock memories 	8; in 1 memory byte
Local data	
 adjustable, max. 	16 kbyte
• preset	8 kbyte
Address area	
I/O address area	
• Inputs	8 kbyte
Outputs	8 kbyte
Process image	
 Inputs, adjustable 	8 kbyte
 Outputs, adjustable 	8 kbyte
 Inputs, default 	256 byte
 Outputs, default 	256 byte
 consistent data, max. 	244 byte
Access to consistent data in process image	Yes
Subprocess images	
 Number of subprocess images, max. 	15
Digital channels	
Inputs	65 536
— of which central	65 536
Outputs	65 536
— of which central	65 536
Analog channels	
Inputs	4 096
— of which central	4 096
Outputs	4 096
— of which central	4 096
Hardware configuration	
Number of expansion units, max.	21
Multicomputing	No
Interface modules	
Number of connectable IMs (total), max.	6
Number of connectable IM 460s, max.	6
Number of connectable IM 463s, max.	4; Single mode only
Number of DP masters	2
• integrated	2 10: CD 4/2 5 Extended
via CP Mixed made IM + CP permitted	10; CP 443-5 Extended
 Mixed mode IM + CP permitted via interface module 	No 0
Number of IO Controllers	
integrated	1
• via CP	0
Number of operable FMs and CPs (recommended)	
FM	See manual Automation System S7-400H fault-tolerant systems.
- · ···	Limited by number of slots and number of connections
• CP, PtP	See manual Automation System S7-400H fault-tolerant systems.

	Limited by number of clots and number of connections
PROFIBUS and Ethernet CPs	Limited by number of slots and number of connections 14; Of which max. 10 CP as DP master
Slots	14, Of Which max. To Cr as Dr master
• required slots	2
Time of day	
Clock	
Hardware clock (real-time)	Yes
retentive and synchronizable	Yes
Resolution	1 ms
Deviation per day (buffered), max.	1.7 s; Power off
 Deviation per day (unbuffered), max. 	8.6 s; Power on
Operating hours counter	0.0 0, 1 0 110 1
Number	16
Number/Number range	0 to 15
Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
Granularity	1 h
• retentive	Yes
Clock synchronization	100
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes; As client
Time difference in system when synchronizing via	100,710 010110
• Ethernet, max.	10 ms; Via NTP
• MPI, max.	200 ms
Interfaces	200 1.10
Number of RS 485 interfaces	2
Number of other interfaces	2; Fiber-optic interface
Optical interface	No No
1. Interface	1.0
Interface type	MPI/PROFIBUS DP
interiace type	IVIF I/F IXOT IDOS DE
Isolated	Yes
Isolated Interface types	Yes
Isolated Interface types • RS 485	Yes
Isolated Interface types RS 485 Output current of the interface, max.	Yes
Isolated Interface types RS 485 Output current of the interface, max. Protocols	Yes Yes 150 mA
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI	Yes Yes 150 mA Yes
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master	Yes Yes 150 mA Yes Yes
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave	Yes Yes 150 mA Yes
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master	Yes Yes 150 mA Yes Yes
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave MPI	Yes Yes 150 mA Yes Yes No 32; If a diagnostics repeater is used on the line, the number of
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave MPI Number of connections	Yes Yes 150 mA Yes Yes Yes No 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave MPI Number of connections Transmission rate, max.	Yes Yes 150 mA Yes Yes Yes Yes No 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave MPI Number of connections Transmission rate, max. Services — PG/OP communication	Yes Yes 150 mA Yes Yes No 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave MPI Number of connections Transmission rate, max. Services	Yes Yes 150 mA Yes Yes No 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave MPI Number of connections Transmission rate, max. Services — PG/OP communication — Routing	Yes 150 mA Yes Yes Yes No 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave MPI Number of connections Transmission rate, max. Services PG/OP communication Routing Global data communication	Yes Yes 150 mA Yes Yes No 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes No
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave MPI Number of connections Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication	Yes Yes 150 mA Yes Yes No 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes No No
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave MPI Number of connections Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication S7 communication	Yes Yes 150 mA Yes Yes No 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes Yes No No No No Yes
Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave MPI Number of connections Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication	Yes 150 mA Yes Yes No 32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1 12 Mbit/s Yes Yes No No No Yes Yes Yes

Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	32
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	No
S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	No
— Isochronous mode	No
— SYNC/FREEZE	No
Activation/deactivation of DP slaves	No
 Direct data exchange (slave-to-slave communication) 	No
— DPV1	Yes
Address area	100
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— Outputs, max. User data per DP slave	2 hoyto
	244 byto
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
Number of connections	No configuration of CPU as DP slave
2. Interface	
Isolated	Yes
automatic detection of transmission rate	Yes; Autosensing
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	No
Interface types	N/
• RJ 45 (Ethernet)	Yes
 Number of ports 	2
• integrated switch	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	No
PROFINET CBA	No
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes
Web server	No
 Point-to-point connection 	No
Media redundancy	Yes
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— S7 communication	Yes
— Isochronous mode	No
— Shared device	Yes; Single mode only
 Prioritized startup 	No
 Number of connectable IO Devices, max. 	256; In redundant mode via both interfaces
 Number of connectable IO Devices for RT, 	256
max.	

— of which in line, max.	256
Activation/deactivation of IO Devices	No
 IO Devices changing during operation (partner ports), supported 	No
Device replacement without swap medium	Yes
Updating time	250 µs to 512 ms, minimum value depends on the number of configured
— opuating time	user data and the configured single or redundant mode
Address area	
— Inputs, max.	8 kbyte
Outputs, max.	8 kbyte
 User data consistency, max. 	1 024 byte
Open IE communication	
 Number of connections, max. 	46
 Local port numbers used at the system end 	0, 20, 21, 25, 102, 135, 161, 34962, 34963, 34964, 65532, 65533, 65534, 65535
 Keep-alive function, supported 	Yes
3. Interface	
Interface type	PROFIBUS DP
Interface types	
• RS 485	Yes
 Output current of the interface, max. 	150 mA
Protocols	
PROFIBUS DP master	Yes
 PROFIBUS DP slave 	No
PROFIBUS DP master	
Number of connections, max.	16
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	64
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	No
Light of the second of th	No
— SYNC/FREEZE	No
Activation/deactivation of DP slaves	No
— Direct data exchange (slave-to-slave communication)	No
— DPV0	Yes
— DPV1	Yes
Address area	100
— Inputs, max.	4 kbyte
— Inputs, max. — Outputs, max.	
	4 kbyte
User data per DP slave	244 byto
User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
4. Interface	
Interface type	Pluggable synchronization submodule (FO)
Plug-in interface modules	Synchronization modules 6ES7960-1AA06-0XA0 or 6ES7960-1AB06-0XA0
5. Interface	
5. Interface	

Plug-in interface modules	Synchronization modules 6ES7960-1AA06-0XA0 or 6ES7960-1AB06-0XA0
Protocols	0,000
Redundancy mode	
Media redundancy	
 Switchover time on line break, typ. 	200 ms
 Number of stations in the ring, max. 	50
SIMATIC communication	
S7 routing	Yes
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
Number of connections, max.	46
— Data length, max.	32 kbyte
several passive connections per port,	Yes
supported	
• ISO-on-TCP (RFC1006)	Yes; Via integrated PROFINET interface or CP 443-1 and loadable FBs
 Number of connections, max. 	46
— Data length, max.	32 kbyte; 1 452 bytes via CP 443-1 Adv.
• UDP	Yes; via integrated PROFINET interface and loadable FBs
Number of connections, max.	46
— Data length, max.	1 472 byte
Web server	1 472 0300
• supported	No
Isochronous mode	
Equidistance	No
·	NO
Communication functions	V
PG/OP communication	Yes
 Number of connectable OPs without message processing 	47
Number of connectable OPs with message processing	47; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes
Global data communication	
• supported	No
S7 basic communication	
• supported	No
S7 communication	
supported	Yes
• as server	Yes
• as client	Yes
 User data per job, max. 	64 kbyte
 User data per job (of which consistent), max. 	462 byte; 1 variable
S5 compatible communication	
• supported	Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV)
User data per job, max.	8 kbyte
User data per job (of which consistent), max.	240 byte
Standard communication (FMS)	
• supported	Yes; Via CP and loadable FB
Number of connections	
overall	48
 usable for PG communication 	
 reserved for PG communication 	1
— adjustable for PG communication, max.	0
usable for OP communication	
— reserved for OP communication	1
adjustable for OP communication, max.	0
usable for S7 basic communication, max.	
	0
reserved for S7 basic communicationadjustable for S7 basic communication, max.	0

 usable for S7 communication 	
 reserved for S7 communication 	0
 adjustable for S7 communication, max. 	0
usable for routing	
 reserved for routing 	0
— adjustable for routing, max.	0
S7 message functions	
Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	No
SCAN procedure	No
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
 Number of instances for alarm 8 and S7 communication blocks, max. 	600
• preset, max.	300
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	16
Test commissioning functions	
Status block	Yes
Single step	Yes
Number of breakpoints	16
Status/control	
Status/control variable	Yes; Up to 16 variable tables
 Variables 	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
 Number of variables, max. 	70
·	
Forcing	
Forcing • Forcing	Yes
• Forcing	
ForcingForcing, variables	Inputs/outputs, bit memories, distributed I/Os
ForcingForcing, variablesNumber of variables, max.	
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer	Inputs/outputs, bit memories, distributed I/Os 256
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present 	Inputs/outputs, bit memories, distributed I/Os 256 Yes
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. 	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable 	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset 	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out 	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. adjustable preset Service data can be read out EMC	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. adjustable preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas 	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Configuration	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Configuration Configuration software	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes No
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Limit class B, for use in residential areas Configuration Configuration software STEP 7	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Configuration Configuration software STEP 7 Programming	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes Yes Yes
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Limit class B, for use in residential areas STEP 7 Programming Command set	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes No Yes No
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Limit class B, for use in residential areas Tonfiguration Configuration software STEP 7 Programming Command set Nesting levels	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes No Yes No Yes No
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Limit class B, for use in residential areas Configuration Configuration software STEP 7 Programming Command set Nesting levels Access to consistent data in process image	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes Yes No Yes Yes No
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Limit class B, for use in residential areas Configuration Configuration software STEP 7 Programming Command set Nesting levels Access to consistent data in process image System functions (SFC)	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes Yes Yes Yes Yes Yes See instruction list 7 Yes See instruction list
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Limit class B, for use in residential areas STEP 7 Programming Comfiguration software STEP 7 Programming Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB)	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes Yes No Yes Yes No
Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. adjustable preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Limit class B, for use in residential areas Tonfiguration Configuration Configuration software STEP 7 Programming Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes No Yes Yes No Yes see instruction list 7 Yes see instruction list see instruction list
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Configuration Configuration software STEP 7 Programming Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language — LAD 	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes Yes Yes Yes Yes Yes Yes See instruction list 7 Yes see instruction list see instruction list
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Configuration Configuration software STEP 7 Programming Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language — LAD — FBD 	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes Yes Yes Yes Yes Yes Yes Yes
 Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. — adjustable — preset Service data can be read out EMC Emission of radio interference acc. to EN 55 011 Limit class A, for use in industrial areas Limit class B, for use in residential areas Configuration Configuration software STEP 7 Programming Command set Nesting levels Access to consistent data in process image System functions (SFC) System function blocks (SFB) Programming language — LAD 	Inputs/outputs, bit memories, distributed I/Os 256 Yes 3 200 Yes 120 Yes Yes Yes Yes Yes Yes Yes See instruction list 7 Yes see instruction list see instruction list

— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Number of simultaneously active SFCs	
— RD_REC	8
— WR_REC	8
— WR_PARM	8
— PARM_MOD	1
— WR_DPARM	2
— DPNRM_DG	8
— RDSYSST	8
— DP_TOPOL	1
Number of simultaneously active SFBs	
— RDREC	8
— WRREC	8
Know-how protection	
 User program protection/password protection 	Yes
 Block encryption 	Yes; With S7 block Privacy
Dimensions	
Width	50 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	995 g

last modified: 3/25/2021 🖸