

Installation Instructions

Original Instructions



Allen-Bradley

by ROCKWELL AUTOMATION

ControlLogix DC Digital I/O Modules

Catalog Numbers 1756-IB16, 1756-IB16K, 1756-IB16D, 1756-IB16DK, 1756-IB16I, 1756-IB16IK, 1756-IB16IF, 1756-IB16IFK, 1756-IB16ISOE, 1756-IB16ISOEK, 1756-IB32, 1756-IB32K, 1756-IC16, 1756-IG16, 1756-IG16K, 1756-IH16I, 1756-IH16IK, 1756-IH16ISOE, 1756-IH16ISOEK, 1756-IV16, 1756-IV16K, 1756-IV32, 1756-IV32K, 1756-LSC8XIB8I, 1756-LSC8XIB8IK, 1756-OB8, 1756-OB8K, 1756-OB8EI, 1756-OB8EIK, 1756-OB16D, 1756-OB16DK, 1756-OB16E, 1756-OB16EK, 1756-OB16I, 1756-OB16IK, 1756-OB16IEF, 1756-OB16IEFK, 1756-OB16IEFS, 1756-OB16IEFSK, 1756-OB16IS, 1756-OB32, 1756-OB32K, 1756-OC8, 1756-OC8K, 1756-OG16, 1756-OG16K, 1756-OH8I, 1756-OV16E, 1756-OV32E, 1756-OV32EK

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ControlLogix® digital I/O modules are input and output modules that provide On/Off detection and actuation. By using the Producer/Consumer network model, digital I/O modules can produce information when needed while providing additional system functions.

The catalog numbers of the conformal coated products include the designation 'K' in the last position before the series identifier.

Summary of Changes

This publication contains new and updated information as indicated in the following table.

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| Updated the UK and European, and IEC hazardous location approvals | 3 |
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| Corrected the operating temperature for all modules | 7...10 |
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ATTENTION: Read this document and the documents listed in the Additional Resources section about installation, configuration and operation of this equipment before you install, configure, operate or maintain this product. Users are required to familiarize themselves with installation and wiring instructions in addition to requirements of all applicable codes, laws, and standards.

Activities including installation, adjustments, putting into service, use, assembly, disassembly, and maintenance are required to be carried out by suitably trained personnel in accordance with applicable code of practice. If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

注意：在安装、配置、操作和维护本产品前，请阅读本文档以及“其他资源”部分列出的有关设备安装、配置和操作的相应文档。除了所有适用规范、法律和标准的相关要求之外，用户还必须熟悉安装和接线说明。

安装、调整、投运、使用、组裝、拆卸和维护等各项操作必须由经过适当训练的专业人员按照适用的操作规范实施。

如果未按照制造商指定的方式使用该设备，则可能会损害设备提供的保护。

ATENCIÓN: Antes de instalar, configurar, poner en funcionamiento o realizar el mantenimiento de este producto, lea este documento y los documentos listados en la sección Recursos adicionales acerca de la instalación, configuración y operación de este equipo. Los usuarios deben familiarizarse con las instrucciones de instalación y cableado y con los requisitos de todos los códigos, leyes y estándares vigentes.

El personal debidamente capacitado debe realizar las actividades relacionadas a la instalación, ajustes, puesta en servicio, uso, ensamblaje, desensamblaje y mantenimiento de conformidad con el código de práctica aplicable. Si este equipo se usa de una manera no especificada por el fabricante, la protección provista por el equipo puede resultar afectada.

ATENÇÃO: Leia este e os demais documentos sobre instalação, configuração e operação do equipamento que estão na seção Recursos adicionais antes de instalar, configurar, operar ou manter este produto. Os usuários devem se familiarizar com as instruções de instalação e fiação além das especificações para todos os códigos, leis e normas aplicáveis.

É necessário que as atividades, incluindo instalação, ajustes, colocação em serviço, utilização, montagem, desmontagem e manutenção sejam realizadas por pessoal qualificado e especializado, de acordo com o código de prática aplicável.

Caso este equipamento seja utilizado de maneira não estabelecida pelo fabricante, a proteção fornecida pelo equipamento pode ficar prejudicada.

ВНИМАНИЕ: Перед тем как устанавливать, настраивать, эксплуатировать или обслуживать данное оборудование, прочтите этот документ и документы, перечисленные в разделе «Дополнительные ресурсы». В этих документах изложены сведения об установке, настройке и эксплуатации данного оборудования. Пользователи обязаны ознакомиться с инструкциями по установке и прокладке соединений, а также с требованиями всех применимых норм, законов и стандартов.

Все действия, включая установку, наладку, ввод в эксплуатацию, включение, сброс, разборку и техническое обслуживание, должны выполняться обученным персоналом в соответствии с применимыми нормами и правилами.

Если оборудование используется не предусмотренным производителем образом, защита оборудования может быть нарушена.

注意：本製品を設置、構成、稼動または保守する前に、本書および本機器の設置、設定、操作についての参考資料の該当箇所に記載されている文書に目を通してください。ユーザは、すべての該当する条例、法律、規格の要件に加えて、設置および配線の手順に習熟している必要があります。

設置調整、運転の開始、使用、組立て、解体、保守を含む諸作業は、該当する実施規則に従って訓練を受けた適切な作業員が実行する必要があります。

本機器が製造メーカーにより指定されていない方法で使用されている場合、機器により提供されている保護が損なわれる恐れがあります。

ACHTUNG: Lesen Sie dieses Dokument und die im Abschnitt „Weitere Informationen“ aufgeführten Dokumente, die Informationen zu Installation, Konfiguration und Bedienung dieses Produkts enthalten, bevor Sie dieses Produkt installieren, konfigurieren, bedienen oder warten. Anwender müssen sich neben den Bestimmungen aller anwendbaren Vorschriften, Gesetzen und Normen zusätzlich mit den Installations- und Verdrahtungsanweisungen vertraut machen.

Arbeiten im Rahmen der Installation, Anpassung, Inbetriebnahme, Verwendung, Montage, Demontage oder Instandhaltung dürfen nur durch ausreichend geschulte Mitarbeiter und in Übereinstimmung mit den anwendbaren Ausführungsvorschriften vorgenommen werden.

Wenn das Gerät in einer Weise verwendet wird, die vom Hersteller nicht vorgesehen ist, kann die Schutzfunktion beeinträchtigt sein.

ATTENTION : Lisez ce document et les documents listés dans la section Ressources complémentaires relatives à l'installation, la configuration et le fonctionnement de cet équipement avant d'installer, configurer, utiliser ou entretenir ce produit. Les utilisateurs doivent se familiariser avec les instructions d'installation et de câblage en plus des exigences relatives aux codes, lois et normes en vigueur. Les activités relatives à l'installation, le réglage, la mise en service, l'utilisation, l'assemblage, le démontage et l'entretien doivent être réalisées par des personnes formées selon le code de pratique en vigueur.

Si cet équipement est utilisé d'une façon qui n'a pas été définie par le fabricant, la protection fournie par l'équipement peut être compromise.

주의: 본 제품 설치, 설정, 작동 또는 유지 보수하기 전에 본 문서를 포함하여 설치, 설정 및 작동에 관한 참고 자료 섹션의 문서들을 반드시 읽고 숙지하십시오. 사용자는 모든 관련 규정, 법규 및 표준에서 요구하는 사항에 대해 반드시 설치 및 배선 지침을 숙지해야 합니다.

설치, 조정, 가동, 사용, 조립, 분해, 유지보수 등 모든 작업은 관련 규정에 따라 적절한 교육을 받은 사용자를 통해서만 수행해야 합니다.

본 장비를 제조사가 명시하지 않은 방법으로 사용하면 장비의 보호 기능이 손상될 수 있습니다.

ATTENZIONE Prima di installare, configurare ed utilizzare il prodotto, o effettuare interventi di manutenzione su di esso, leggere il presente documento ed i documenti elencati nella sezione "Altre risorse", riguardanti l'installazione, la configurazione ed il funzionamento dell'apparecchiatura. Gli utenti devono leggere e comprendere le istruzioni di installazione e cabaggio, oltre ai requisiti previsti dalle leggi, codici e standard applicabili.

Le attività come installazione, regolazioni, utilizzo, assemblaggio, disassemblaggio e manutenzione devono essere svolte da personale adeguatamente addestrato, nel rispetto delle procedure previste. Qualora l'apparecchio venga utilizzato con modalità diverse da quanto previsto dal produttore, la sua funzione di protezione potrebbe venire compromessa.

DIKKAT: Bu ürünün kurulumu, yapılandırılması, işletilmesi veya bakımı öncesi bu dokümanı ve bu ekipmanın kurulumu, yapılandırılması ve işletimi ile ilgili İlave Kaynaklar bölümünde yer listelenmiş dokümanları okuyun. Kullanıcılar yürürlükteki tüm yönetmelikler, yasalar ve standartların gerekliliklerine ek olarak kurulum ve kablolama talimatlarını da öğrenmek zorundadır.

Kurulum, ayarlama, hizmete alma, kullanma, parçaları birleştirme, parçaları söküme ve bakım gibi aktiviteler sadece uygun eğitimleri almış kişiler tarafından yürürlükteki uygulama yönetmeliklerine uygun şekilde yapılabilir.

Bu ekipman üretici tarafından belirlenmiş amacın dışında kullanılırsa, ekipman tarafından sağlanan koruma bozulabilir.

注意事項：在安裝、設定、操作或維護本產品前，請先閱讀此文件以及列於「其他資源」章節中有關安裝、設定與操作此設備的文件。使用者必須熟悉安裝和配線指示，並符合所有法規、法律和標準要求。

包括安裝、調整、交付使用、使用、組裝、拆卸和維護等動作都必須交由已經過適當訓練的人員進行，以符合適用的實作法規。

如果將設備用於非製造商指定的用途時，可能會造成設備所提供的保護功能受損。

PÓZOR: Než začnete instalovať, konfigurovať či provozovať tento výrobek nebo provádět jeho údržbu, přečtěte si tento dokument a dokumenty uvedené v části Dodatečné zdroje ohledně instalace, konfigurace a provozu tohoto zařízení. Uživateli se musejí vedle požadavků všech relevantních vyhlášek, zákonů a norem nutně seznámit také s pokyny pro instalaci a elektrické zapojení.

Cinnost zahrnující instalaci, nastavení, uvedení do provozu, užívání, montáž, demontaž a údržbu musí vykonávat vhodně proškoleny personál v souladu s příslušnými prováděcími předpisy.

Pokud se toto zařízení používá způsobem neodpovídajícím specifikaci výrobce, může být narušena ochrana, kterou toto zařízení poskytuje.

UWAGA: Przed instalacją, konfiguracją, użytkowaniem lub konserwacją tego produktu należy przeczytać niniejszy dokument oraz wszystkie dokumenty wymienione w sekcji Dodatkowe źródła, omawiające instalację, konfigurację i procedury użytkowania tego urządzenia. Użytkownicy mają obowiązek zapoznać się z instrukcjami dotyczącymi instalacji oraz oprzewodowania, jak również z obowiązującymi kodeksami prawa i normami.

Działania obejmujące instalację, regulację, przekazanie do użytkowania, użytkowanie, montaż, demontaż oraz konserwację muszą być wykonywane przez odpowiednio przeszkołony personel zgodnie z obowiązującym kodeksem postępowania.

Jesli urządzenie jest użytkowane w sposób inny niż określony przez producenta, zabezpieczenie zapewniane przez urządzenie może zostać ograniczone.

OBS! Läs detta dokument samt dokumentet, som står listat i avsnittet Övriga resurser, om installation, konfigurerings och drift av denna utrustning innan du installerar, konfigurerar eller börjar använda eller utföra underhållsarbetet på produkten. Användare måste bekanta sig med instruktioner för installation och kabellagrängning, förutom krav enligt gällande koder, lagar och standarder.

Åtgärder som installation, justering, service, användning, montering, demontering och underhållsarbetet måste utföras av personal med lämplig utbildning enligt lämpligt bruk.

Om denna utrustning används på ett sätt som inte anges av tillverkaren kan det handa att utrustningens skyddsanordningar försäts ur funktion.

LET OP: Lees dit document en de documenten die genoemd worden in de paragraaf Aanvullende informatie over de installatie, configuratie en bediening van deze apparatuur voordat u dit product installeert, configureert, bedient of onderhoudt. Gebruikers moeten zich vertrouwd maken met de installatie en de bedradingsspecificaties, naast de vereisten van alle toepasselijke regels, wetten en normen.

Activiteiten zoals het installeren, afstellen, in gebruik stellen, gebruiken, monteren, demonteren en het uitvoeren van onderhoud mogen uitsluitend worden uitgevoerd door hiervoor opgeleid personeel en in overeenstemming met de geldende praktijkregels.

Indien de apparatuur wordt gebruikt op een wijze die niet is gespecificeerd door de fabrikant, dan bestaat het gevaar dat de beveiliging van de apparatuur niet goed werkt.

North American Hazardous Location Approval

| The following information applies when operating this equipment in hazardous locations. | Informations sur l'utilisation de cet équipement en environnements dangereux. |
|---|---|
| <p>Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation.</p> | <p>Les produits marqués "CL I, DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation.</p> |
| <p>WARNING: Explosion Hazard -</p> <ul style="list-style-type: none"> Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous. Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product. Substitution of components may impair suitability for Class I, Division 2. If this product contains batteries, they must only be changed in an area known to be nonhazardous. | <p>AVERTISSEMENT: Risque d'Explosion -</p> <ul style="list-style-type: none"> Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement. Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit. La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I, Division 2. S'assurer que l'environnement est classé non dangereux avant de changer les piles. |

UK and European Hazardous Location Approval

| The following applies to products marked  , II 3 G. Such modules: |
|---|
| <ul style="list-style-type: none"> Are Equipment Group II, Equipment Category 3, and comply with the Essential Health and Safety Requirements relating to the design and construction of such equipment given in Annex II to EU Directive 2014/34/EU and Schedule 1 of the UKEX Regulation 2016 No. 1107. See the UKEX and EU Declaration of Conformity at rok.auto/certifications for details. The type of protection for the catalog numbers 1756-IB16 and 1756-IB16D is Ex ec IIC T3 Gc. Equipment protection by increased safety "e". The type of protection for the catalog numbers 1756-OB32, 1756-OB16E, 1756-IB16I, 1756-IB16F, 1756-IB16ISOE, 1756-IB32, 1756-IC16, 1756-IG16, 1756-IV16, 1756-IV32, 1756-LSC8XIB8I, 1756-OB8, 1756-OB8EI, 1756-OB16D, 1756-OB16I, 1756-OB16IEF, 1756-OB16IEFS, 1756-OB16IS, 1756-OC8, 1756-OG16, 1756-OV16E, and 1756-OV32E is Ex ec IIC T4 Gc. Equipment protection by increased safety "e". Equipment protection by increased safety "e", reference certificate number UL22ATEX2820X and UL22UKEX2602X. Are intended for use in areas in which explosive atmospheres caused by gases, vapors, mists, or air are unlikely to occur, or are likely to occur only infrequently and for short periods. Such locations correspond to Zone 2 classification according to UKEX Regulation 2016 No. 1107 and ATEX directive 2014/34/EU. Such modules can have catalog numbers followed by a 'K' to indicate a conformal coating option. |

IEC Hazardous Location Approval

| The following applies to products with IECEx certification. Such modules: |
|--|
| <ul style="list-style-type: none"> Are intended for use in areas in which explosive atmospheres caused by gases, vapors, mists, or air are unlikely to occur, or are likely to occur only infrequently and for short periods. Such locations correspond to Zone 2 classification. The type of protection for the catalog numbers 1756-IB16 and 1756-IB16D is Ex ec IIC T3 Gc. Equipment protection by increased safety "e". The type of protection for the catalog numbers 1756-OB32, 1756-OB16E, 1756-IB16I, 1756-IB16F, 1756-IB16ISOE, 1756-IB32, 1756-IC16, 1756-IG16, 1756-IV16, 1756-IV32, 1756-LSC8XIB8I, 1756-OB8, 1756-OB8EI, 1756-OB16D, 1756-OB16I, 1756-OB16IEF, 1756-OB16IEFS, 1756-OB16IS, 1756-OC8, 1756-OG16, 1756-OV16E, and 1756-OV32E is Ex ec IIC T4 Gc. Equipment protection by increased safety "e". IECEx certificate number IECEx UL 22.0065X. Such modules can have catalog numbers followed by a 'K' to indicate a conformal coating option. |



ATTENTION: Before installing, configuring, operating, or maintaining this product, read this document and the documents listed in the additional resources section for installing, configuring, or operating equipment. Users should familiarize themselves with installation and wiring instructions in addition to requirements of all applicable codes, laws, and standards.

This equipment is certified for use only within the surrounding air temperature range of 0...60 °C (32...140 °F). The equipment must not be used outside of this range.

Installation, adjustments, putting into service, use, assembly, disassembly, and maintenance shall be carried out by suitably trained personnel in accordance with applicable code of practice.

In case of malfunction or damage, make no attempt at repair. Return the module to the manufacturer for repair. Do not dismantle the module.

Use only a soft dry anti-static cloth to wipe down equipment. Do not use any cleaning agents.

IMPORTANT Any illustrations, charts, sample programs, and layout examples that are shown in this publication are intended solely for the purposes of example. Since there are many variables and requirements associated with any particular installation, Rockwell Automation does not assume responsibility or liability for actual use based on the examples shown in this publication.

Environment and Enclosure



ATTENTION: This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in EN/IEC 60664-1), at altitudes up to 2000 m (6562 ft) without derating.

This equipment is not intended for use in residential environments and may not provide adequate protection to radio communication services in such environments.

This equipment is supplied as open-type equipment for indoor use. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to prevent personal injury resulting from accessibility to live parts. The enclosure must have suitable flame-retardant properties to prevent or minimize the spread of flame, complying with a flame spread rating of 5VA or be approved for the application if nonmetallic. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

In addition to this publication, see the following:

- Industrial Automation Wiring and Grounding Guidelines, publication [1770-4.1](#), for additional installation requirements.
- NEMA Standard 250 and EN/IEC 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosure.

Prevent Electrostatic Discharge



ATTENTION: This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
- Wear an approved grounding wriststrap.
- Do not touch connectors or pins on component boards.
- Do not touch circuit components inside the equipment.
- Use a static-safe workstation, if available.
- Store the equipment in appropriate static-safe packaging when not in use.

Removal and Insertion Under Power (RIUP)



WARNING: When you insert or remove the module while backplane power is on, an electric arc can occur. This could cause an **explosion** in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding. Repeated electric arcing causes excessive wear to contacts on both the module and its mating connector. Worn contacts can create electrical resistance that can affect module operation.

Removable Terminal Blocks (RTB)



WARNING: When you connect or disconnect the removable terminal block (RTB) with field-side power applied, an electric arc can occur. This could cause an **explosion** in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before proceeding.

Special Conditions for Safe Use



WARNING:

- This equipment is not resistant to sunlight or other sources of UV radiation.
- This equipment shall be mounted in an UKEX/ATEX/IECEx Zone 2 certified enclosure with a minimum ingress protection rating of at least IP54 (in accordance with EN/IEC 60079-0) and used in an environment of not more than Pollution Degree 2 (as defined in EN/IEC 60664-1) when applied in Zone 2 environments. The enclosure must be accessible only by the use of a tool.
- This equipment shall be used within its specified ratings defined by Rockwell Automation.
- Transient protection shall be provided that is set at a level not exceeding 140% of the peak rated voltage at the supply terminals to the equipment.
- The instructions in the user manual shall be observed.
- This equipment must be used only with UKEX/ATEX/IECEx certified Rockwell Automation backplanes.
- Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product.
- Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous.

Installation Requirements

Before you install the module, you must complete these steps.

1. Install a 1756 ControlLogix chassis.
See the ControlLogix Chassis Installation Instructions, publication [1756-IN62I](#).
2. Install a 1756 ControlLogix power supply.
See the ControlLogix Power Supply Installation Instructions, publication [1756-IN619](#), or the ControlLogix Redundant Power Supply Installation Instructions, publication [1756-IN620](#).

Install the Module

You can install or remove a module while chassis power is applied.



ATTENTION: The module is designed to support removal and insertion under power (RIUP). However, when you remove or insert an RTB with field-side power applied, unintended machine motion or loss of process control can occur.

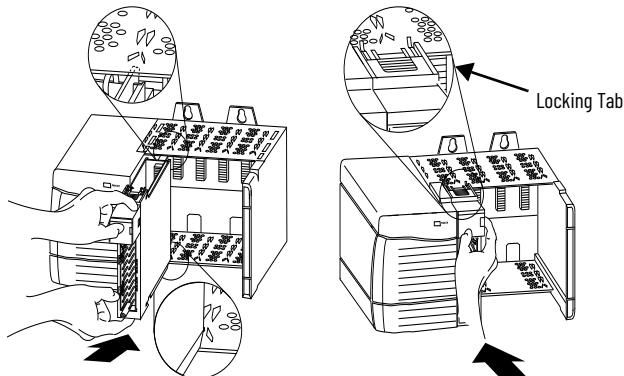
Exercise extreme caution when you use this feature.

We recommend that field-side power be removed before installing the RTB onto the module.



SHOCK HAZARD: If the RTB is installed onto the module while the field-side power is applied, the RTB is electrically live. Do not touch the RTB's terminals. Failure to observe this caution may result in personal injury.

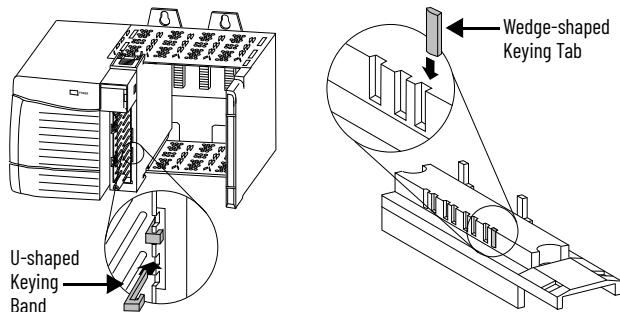
Slide the module into the slot in the chassis until the locking tab clicks.



Key the RTB

Key the RTB to help prevent inadvertently connecting the incorrect RTB to your module.

1. Push the U-shaped band onto the module until the band snaps into place.
2. Insert wedge-shaped tabs into positions on the RTB that correspond to unkeyed module positions on the module until they stop.



Wire the Module

You can use an RTB or a Bulletin 1492 prewired interface module (IFM) to connect wires to your module. If you are using an RTB, see [RTB Recommendations](#), below. IFMs are prewired before shipping.



WARNING: If you connect or disconnect wiring while the field-side power is on, an electric arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.



ATTENTION: If multiple power sources are used, do not exceed the specified isolation voltage.



ATTENTION: When using catalog number 1756-TBNH, do not wire more than two $0.33\ldots1.3 \text{ mm}^2$ (22...16 AWG) conductors on any terminal. Use only the same size wires with no intermixing of solid and stranded wire types.

When using catalog number 1756-TBCH, 1756-TBS6H, or 1756-TBSH, do not wire more than one $0.33\ldots2.1 \text{ mm}^2$ (22...14 AWG) conductor on any terminal.



ATTENTION: The ControlLogix system has been agency certified with the use of ControlLogix RTBs only. Any application that requires agency certification of the ControlLogix system by using other wiring termination methods may require application-specific approval by the certifying agency.

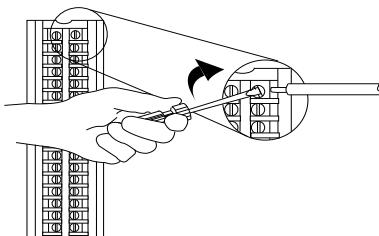
RTB Recommendations

We recommend that you follow these guidelines when you wire your RTB:

- Wire the bottom terminals first and move up.
- Use a tie to secure the wires in the strain relief (bottom) area of the RTB.
- Order and use an extended-depth housing (catalog number 1756-TBE) for applications that require heavy gauge wires.

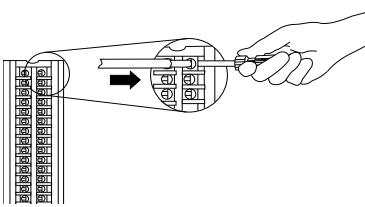
Wire a Cage Clamp-style RTB

1. Insert the wire into the terminal.
2. Turn the screw clockwise to close the terminal on the wire.



Wire a Spring Clamp

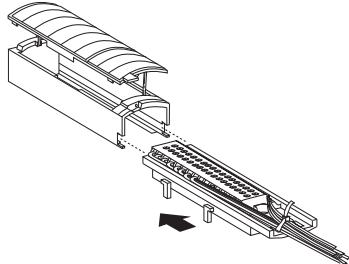
1. Insert the screwdriver into the outer hole of the RTB.
2. Insert the wire into the open terminal and remove the screwdriver.



Assemble the RTB and Housing

A removable housing covers the wired RTB to help protect wiring connections when the RTB is seated on the module.

1. Align the grooves at the bottom of each side of the housing with the side edges of the RTB.
2. Slide the RTB into the housing until it snaps into place.



IMPORTANT If additional wire routing space is required for your application, use the extended-depth housing, catalog number 1756-TBE.

IMPORTANT The housings that are shown are used with a spring clamp RTB, but the capacity for each remains the same regardless of RTB type.

Install the RTB

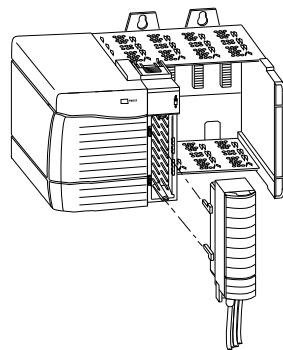
Follow these steps to install the RTB onto the module to connect the wiring.



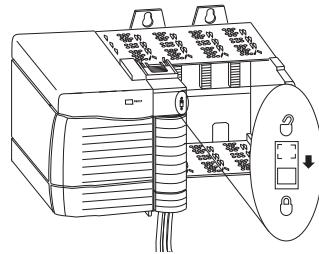
WARNING: When you connect or disconnect the RTB with field-side power applied, an electric arc can occur. This could cause an explosion in hazardous location installations.

Be sure that power is removed or the area is nonhazardous before you proceed.

1. Before installing the RTB, verify the following:
 - Field-side wiring of the RTB is complete.
 - The RTB housing is snapped into place on the RTB.
 - The RTB housing door is closed.
 - The locking tab at the top of the module is unlocked.
2. Align the top, bottom, and left side guides of the RTB with the guides on the module.



3. Press quickly and evenly to seat the RTB on the module until the latches snap into place.
4. Slide the locking tab down to lock the RTB onto the module.



RTB Ratings

| Module Catalog Number | RTB Catalog Number | RTB Type | Torque and Wire Size (Where Applicable) |
|---|--------------------|---|--|
| 1756-IB16, 1756-IB16K, 1756-IC16, 1756-IG16, 1756-IG16K 1756-IH16I, 1756-IH16IK, 1756-IH16ISOE, 1756-IH16ISOEK, 1756-IV16, 1756-IV16K, 1756-OB8, 1756-OB8K, 1756-OB16E, 1756-OB16EK, 1756-OC8, 1756-OG16, 1756-OG16K, 1756-OV16E | 1756-TBNH | <ul style="list-style-type: none"> NEMA screw-clamp removable block 20-pin | 1.36 N·m (12 lb-in) Single wire connection: 0.33...2.1 mm ² (22...14 AWG) solid or stranded copper wire rated at 105 °C (221 °F), or greater, 1.2 mm (3/64 in.) insulation max Double wire connection: 0.33...1.3 mm ² (22...16 AWG) solid or stranded copper wire rated at 105 °C (221 °F), or greater, 1.2 mm (3/64 in.) insulation max Do not wire more than two conductors on any terminal. |
| | 1756-TBSH | <ul style="list-style-type: none"> Spring-clamp removable terminal block with standard housing 20-pin | Single wire connection: 0.33...2.1 mm ² (22...14 AWG) solid or stranded copper wire rated at 105 °C (221 °F), or greater, 1.2 mm (3/64 in.) insulation max Do not wire multiple conductors on any terminal. |
| 1756-IB16D, 1756-IB16DK, 1756-IB16I, 1756-IB16IK, 1756-IB16IF, 1756-IB16FK, 1756-IB16SOE, 1756-IB16ISOEK, 1756-IB32, 1756-IB32K, 1756-IV32, 1756-IV32K, 1756-LSC8XIB8I, 1756-LSC8XIB8II, 1756-OB8EI, 1756-OB8EIK, 1756-OB16D, 1756-OB16DK, 1756-OB16I, 1756-OB16IK, 1756-OB16IEF, 1756-OB16IEFK, 1756-OB16IEFS, 1756-OB16EFSK, 1756-OB16IS, 1756-OB32, 1756-OB32K, 1756-OV32E, 1756-OV32EK | 1756-TBCH | <ul style="list-style-type: none"> Cage-clamp removable terminal block with standard housing 36-pin | 0.5 N·m (4.4 lb-in) Single wire connection: 0.33...2.1 mm ² (22...14 AWG) solid or stranded copper wire rated at 105 °C (221 °F), or greater, 1.2 mm (3/64 in.) insulation max Do not wire multiple conductors on any terminal. |
| | 1756-TBS6H | <ul style="list-style-type: none"> Spring-clamp removable terminal block with standard housing 36-pin | Single wire connection: 0.33...2.1 mm ² (22...14 AWG) solid or stranded copper wire rated at 105 °C (221 °F), or greater, 1.2 mm (3/64 in.) insulation max Do not wire multiple conductors on any terminal. |
| - | 1756-TBE | Extended-depth terminal block housing | - |

Specifications

Specifications - 1756-IB16, 1756-IB16K, 1756-IB16D, 1756-IB16DK, 1756-IB16I, 1756-IB16IK, 1756-IB16IF, 1756-IB16IFK, 1756-IB16ISOE, 1756-IB16ISOEK, 1756-IB32, 1756-IB32K

| Attribute | 1756-IB16, 1756-IB16K | 1756-IB16D, 1756-IB16DK | 1756-IB16I, 1756-IB16IK | 1756-IB16IF, 1756-IB16IFK | 1756-IB16ISOE, 1756-IB16ISOEK | 1756-IB32, 1756-IB32K |
|-------------------------------------|---|---|--|--|--|---|
| Voltage and current ratings | | | | | | |
| Backplane | 5.1V DC, 100 mA, 24V DC, 2 mA | 5.1V DC, 150 mA, 24V DC, 3 mA | 5.1V DC, 135 mA, 24V DC, 3 mA | 5.1V DC, 275 mA, 24V DC, 3 mA | 5.1V DC, 320 mA, 24V DC, 2 mA | 5.1V DC, 120 mA, 24V DC, 2 mA |
| Inputs | 10...31.2V DC, 10 mA | 10...30V DC, 13 mA max | 10...30V DC, 10 mA max | 10...30V DC, 5 mA max | 10...55V DC, 5.1 mA | 10...31.2V DC, 5.5 mA |
| Isolation voltage | 250V (continuous), reinforced insulation type, inputs-to-backplane 250V (continuous), basic insulation type, input group-to-group No isolation between individual inputs | 250V (continuous), basic insulation type, inputs-to-backplane, and input group-to-group No isolation between individual inputs | 250V (continuous), basic insulation type, inputs-to-backplane, and input-to-input | 250V (continuous), reinforced insulation type, inputs-to-backplane 250V (continuous), basic insulation type, input-to-input | 250V (continuous), basic ⁽¹⁾ insulation type, inputs-to-backplane 250V (continuous), basic insulation type, input-to-input | 250V (continuous), reinforced insulation type, inputs-to-backplane 250V (continuous), basic insulation type, input group-to-group No isolation between individual inputs |
| Temperature, operating | <ul style="list-style-type: none"> IEC 60068-2-1 (Test Ad, Operating Cold) IEC 60068-2-2 (Test Bd, Operating Dry Heat) IEC 60068-2-14 (Test Nb, Operating Thermal Shock) | | | | | |
| Temperature, surrounding air, max | 60 °C (140 °F) | | | | | |
| Corrosive Atmosphere ⁽²⁾ | <ul style="list-style-type: none"> ASTM B845-97 Method H Accelerated Test (20-Day Exposure) | | | | | |
| Enclosure type rating | None (open-style) | | | | | |
| North American temp code | T3C | T4 | T4A | T4 | | |
| ATEX temp code | T3 | T4 | | | | |
| IECEx temp code | T3 | T4 | | | | |

(1) Per IEC 61010-1 terminology, the insulation type is basic. Per older UL508 terminology, the insulation type is reinforced.

(2) Only applicable to modules that end with a 'K' or 'XT'.

(3) Up to 9.6 microns per year, corrosion rate of copper.

Specifications - 1756-IC16, 1756-IG16, 1756-IG16K, 1756-IH16I, 1756-IH16IK, 1756-IH16ISOE, 1756-IH16ISOEK

| Attribute | 1756-IC16 | 1756-IG16, 1756-IG16K | 1756-IH16I, 1756-IH16IK | 1756-IH16ISOE, 1756-IH16ISOEK |
|---|---|---|--|---|
| Voltage and current ratings | | | | |
| Backplane | 5.1V DC, 135 mA, 24V DC, 3 mA | 5.1V DC, 140 mA, 24V DC, 2 mA | 5.1V DC, 125 mA, 24V DC, 3 mA | 5.1V DC, 275 mA, 24V DC, 2 mA |
| Inputs | 30...55V DC, 7 mA (60 °C, 140 °F) and 30...60V DC, 7 mA (55 °C, 131 °F) | 0-5.5V DC, 4.1 mA (source) Supply: 4.5-5.5V DC, 160 mA | 90...146V DC 90...146V DC @ 50 °C (122 °F), 12 Channels ON 90...132V DC @ 55 °C (131 °F), 14 Channels ON 90...125V DC @ 60 °C (140 °F), 16 Channels ON 90...146V DC @ 30 °C (86 °F), 16 Channels ON 1 mA @ 90V DC, 3 mA @ 146V DC | 90...140V DC 1.15 mA @ 90V DC, 1.85 mA @ 140V DC |
| Isolation voltage | 250V (continuous), basic insulation type, inputs-to-backplane 125V (continuous) basic insulation type, input group-to-group No isolation between individual inputs | 250V (continuous), basic insulation type, inputs-to-backplane, and input group-to-group No isolation between individual inputs | 250V (continuous), basic insulation type, inputs-to-backplane, and input-to-input | 250V (continuous), basic insulation type, inputs-to-backplane, and input-to-input |
| Temperature, operating | <ul style="list-style-type: none"> IEC 60068-2-1 (Test Ad, Operating Cold) IEC 60068-2-2 (Test Bd, Operating Dry Heat) IEC 60068-2-14 (Test Nb, Operating Thermal Shock) | | | |
| Temperature, surrounding air, max | 60 °C (140 °F) | | | |
| Corrosive Atmosphere ⁽¹⁾ | <ul style="list-style-type: none"> ASTM B845-97 Method H Accelerated Test (20-Day Exposure) | | | |
| Severity Level G3 per ANSI/ISA 71.04-2013, Airborne Contaminants - Gases | | | | |
| Severity Level CX ⁽²⁾ per IEC 60721-3-3:2019, Chemically Active Substances | | | | |
| Enclosure type rating | None (open-style) | | | |
| North American temp code | T4 | T4 | T4 | T3C |
| ATEX temp code | T4 | | - | |
| IECEx temp code | T4 | | - | |

(1) Only applicable to modules that end with a 'K' or 'XT'.

(2) Up to 9.6 microns per year, corrosion rate of copper.

Specifications - 1756-IV16, 1756-IV16K, 1756-IV32, 1756-IV32K, 1756-LSC8XIB8I, 1756-LSC8XIB8IK

| Attribute | 1756-IV16, 1756-IV16K | 1756-IV32, 1756-IV32K | 1756-LSC8XIB8I, 1756-LSC8XIB8IK | |
|---|---|--|--|--|
| Voltage and current ratings | | | | |
| Backplane | 5.1V DC, 110 mA, 24V DC, 2 mA | 5.1V DC, 175 mA, 24V DC, 2 mA | 5.1V DC, 275 mA, 24V DC, 3 mA | |
| Inputs | 10...30V DC, 1.5...10 mA/pin (input) | 10...30V DC, 1.5...5 mA/pin (input) | 10...30V DC, 5 mA max | |
| Isolation voltage | 250V (continuous), basic insulation type, inputs-to-backplane, and input group-to-group No isolation between individual inputs | | 250V (continuous), reinforced insulation type, inputs-to-backplane 250V (continuous), basic insulation type, input-to-input | |
| Temperature, operating | <ul style="list-style-type: none"> IEC 60068-2-1 (Test Ad, Operating Cold) IEC 60068-2-2 (Test Bd, Operating Dry Heat) IEC 60068-2-14 (Test Nb, Operating Thermal Shock) | | | |
| Temperature, surrounding air, max | 60 °C (140 °F) | | | |
| Corrosive Atmosphere ⁽¹⁾ | <ul style="list-style-type: none"> ASTM B845-97 Method H Accelerated Test (20-Day Exposure) | | | |
| Severity Level G3 per ANSI/ISA 71.04-2013, Airborne Contaminants-Gases | | | | |
| Severity Level CX ⁽²⁾ per IEC 60721-3-3:2019, Chemically Active Substances | | | | |
| Enclosure type rating | None (open-style) | | | |
| North American temp code | T4A | | | |
| ATEX temp code | T4 | | | |
| IECEx temp code | T4 | | | |

(1) Only applicable to modules that end with a 'K' or 'XT'.

(2) Up to 9.6 microns per year, corrosion rate of copper.

Specifications - 1756-OB8, 1756-OB8K, 1756-OB8EI, 1756-OB8EIK, 1756-OB16D, 1756-OB16DK, 1756-OB16E, 1756-OB16EK, 1756-OB16I, 1756-OB16IK, 1756-OB16IEF, 1756-OB16IEFK

| Attribute | 1756-OB8, 1756-OB8K | 1756-OB8EI, 1756-OB8EIK | 1756-OB16D, 1756-OB16DK | 1756-OB16E, 1756-OB16EK | 1756-OB16I, 1756-OB16IK | 1756-OB16IEF, 1756-OB16IEFK |
|--|---|---|---|---|--|--|
| Voltage and current ratings | | | | | | |
| Backplane | 5.1V DC, 165 mA, 24V DC, 2 mA | 5.1V DC, 250 mA, 24V DC, 2 mA | 5.1V DC, 250 mA, 24V DC, 140 mA | 5.1V DC, 250 mA, 24V DC, 2 mA | 5.1V DC, 350 mA, 24V DC, 2.5 mA | 5.1V DC, 320 mA, 24V DC, 3 mA |
| Output | 10...30V DC, 2 A pilot duty (DC-13/SQ) | 10...30V DC, 2 A pilot duty (DC-13/SQ) | 19.2...30V DC, UL Out: 24V DC 2 A pilot duty (DC-13/SQ) 2 A/1 30 °C (86 °F)/ 60 °C (140 °F) | 10...31.2V DC, 1 A, 2 A Inrush | 24V DC, 2 A pilot duty (DC-13/SQ) ATEX/IECEx: 10...30V DC | 10...30V DC, 1 A max, 60 °C (140 °F) 10...30V DC, 2 A, 45 °C (113 °F) per channel (4 channels max) |
| MDL | 8 A 60 °C (140 °F) | 10 A/16 A 60 °C (140 °F)/ 55 °C (131 °F) | 8 A/4 A 30 °C (86 °F)/ 60 °C (140 °F) | 8 A max 60 °C (140 °F) | 8 A @ 30 °C (86 °F) 4 A @ 60 °C (140 °F) (linear derating) | — |
| Isolation voltage | 250V (continuous), basic insulation type, outputs-to-backplane No isolation between individual outputs | 250V (continuous), basic insulation type outputs-to-backplane, and output-to-output | 250V (continuous), reinforced insulation type, outputs-to-backplane. 125V (continuous), basic insulation type output group-to-group. No isolation between individual outputs. | 250V (continuous), basic insulation type, outputs-to-backplane 125V (continuous), basic insulation type, output-to-output | 250V (continuous), reinforced insulation type, outputs-to-backplane 250V (continuous), basic insulation type, output-to-output | 250V (continuous), reinforced insulation type, outputs-to-backplane 250V (continuous), basic insulation type, output-to-output |
| Temperature, operating | <ul style="list-style-type: none"> IEC 60068-2-1 (Test Ad, Operating Cold) IEC 60068-2-2 (Test Bd, Operating Dry Heat) IEC 60068-2-14 (Test Nb, Operating Thermal Shock) | | | | | |
| Temperature, surrounding air, max | 60 °C (140 °F) | | | | | |
| Corrosive Atmosphere ⁽¹⁾ | <ul style="list-style-type: none"> ASTM B845-97 Method H Accelerated Test (20-Day Exposure) | | | | | |
| Severity Level G3 per ANSI/ISA 71.04-2013, Airborne Contaminants—Gases Severity Level CX ⁽²⁾ per IEC 60721-3-3:2019, Chemically Active Substances | | | | | | |
| Enclosure type rating | None (open-style) | | | | | |
| North American temp code | T4A | | T4 | T4A | | T4 |
| ATEX temp code | T4 | | | | | |
| IECEx temp code | T4 | | | | | |

(1) Only applicable to modules that end with a 'K' or 'XT'.

(2) Up to 9.6 microns per year, corrosion rate of copper.

Specifications: 1756-OB16IEFS, 1756-OB16IEFSK, 1756-OB16IS, 1756-OB32, 1756-OB32K, 1756-OC8, 1756-OC8K, 1756-OC16, 1756-OC16K

| Attribute | 1756-OB16IEFS, 1756-OB16IEFSK | 1756-OB16IS | 1756-OB32, 1756-OB32K | 1756-OC8, 1756-OC8K | 1756-OC16, 1756-OC16K | |
|--|---|--|--|--|---|--|
| Voltage and current ratings | | | | | | |
| Backplane | 5.1V DC, 320 mA, 24V DC, 3 mA | 5.1V DC, 350 mA, 24V DC, 2.5 mA | 5.1V DC, 300 mA, 24V DC, 2 mA | 5.1V DC, 165 mA, 24V DC, 2 mA | 5.1V DC, 210 mA, 24V DC, 2 mA | |
| Output | 10...30V DC, 1 A max, 60 °C (140 °F), 10...30V DC, 2 A, 45 °C (113 °F) per channel (four channels max) | 24V DC, 2 A pilot duty (DC-13/SQ) ATEX/IECEx: 10...30V DC | 10...31.2V DC, 500 mA current per channel, 50 °C (122 °F) 350 mA, 60 °C (140 °F) 1 A inrush per channel, 16 A maximum current per module 50 °C (122 °F) 10 A, 60 °C (140 °F) | 30...60V DC, 2 A pilot duty (DC-13/SQ) MDL: 8 A 60 °C (140 °F) | 4.5-5.5V DC, 24 mA User Supply: 5.5V DC, 384 mA, 60 °C (140 °F) UL Output: 5V DC, 24 mA UL User Supply: 5V DC, 384 mA, 60 °C (140 °F) | |
| Isolation voltage | 250V (continuous), reinforced insulation type, outputs-to-backplane 250V (continuous), basic insulation type, output-to-output | 250V (continuous), basic insulation type, outputs-to-backplane, and output-to-output | 250V (continuous), basic ⁽¹⁾ insulation type, outputs-to-backplane. 125V (continuous), basic insulation type output group-to-group. No isolation between individual outputs | 250V (continuous), basic insulation type, outputs-to-backplane 125V (continuous), basic insulation type, output group-to-group No isolation between individual outputs | 250V (continuous), basic insulation type, outputs-to-backplane and output group-to-group No isolation between individual outputs | |
| Temperature, operating | <ul style="list-style-type: none"> IEC 60068-2-1 (Test Ad, Operating Cold) IEC 60068-2-2 (Test Bd, Operating Dry Heat) IEC 60068-2-14 (Test Nb, Operating Thermal Shock) | | | | | |
| Temperature, surrounding air, max | 60 °C (140 °F) | | | | | |
| Corrosive Atmosphere ⁽²⁾ | <ul style="list-style-type: none"> ASTM B845-97 Method H Accelerated Test (20-Day Exposure) | | | | | |
| Severity Level G3 per ANSI/ISA 71.04-2013, Airborne Contaminants—Gases Severity Level CX ⁽³⁾ per IEC 60721-3-3:2019, Chemically Active Substances | | | | | | |
| Enclosure type rating | None (open-style) | | | | | |
| North American temp code | T4 | T4A | T4 | T4 | T4A | |
| ATEX temp code | T4 | | | | | |
| IECEx temp code | T4 | | | | | |

(1) Per IEC 61010-1 terminology, the insulation type is basic. Per older UL508 terminology, the insulation type is reinforced.

(2) Only applicable to modules that end with a 'K' or 'XT'.

(3) Up to 9.6 microns per year, corrosion rate of copper.

Specifications - 1756-OH8I, 1756-OV16E, 1756-OV32E, 1756-OV32EK

| Attribute | 1756-OH8I | 1756-OV16E | 1756-OV32E, 1756-OV32EK |
|---|---|--|---|
| Voltage and current ratings | | | |
| Backplane | 5.1V DC, 210 mA, 24V DC, 2 mA | 5.1V DC, 210 mA, 24V DC, 2 mA | 5.1V DC, 390 mA, 24V DC, 2 mA |
| Output | 90...146V DC MDL: 8 A @ 60 °C (140 °F) | 10...30V DC, SINK OUTPUT 1A pilot duty (DC-T3/SR) MDL OUT: 8 A max | 10...30V DC, 350 mA, 60 °C (140 °F), 500 mA, 50 °C (122 °F) pilot duty (DC-T3/SS) Group: 5 A/8 A 60 °C (140 °F)/50 °C (122 °F) |
| Isolation voltage | 250V (continuous), basic insulation type, outputs-to-backplane, and output-to-output | 250V (continuous), basic insulation type, outputs-to-backplane, and output group-to-group No isolation between individual outputs | |
| Temperature, operating | | | |
| • IEC 60068-2-1 (Test Ad, Operating Cold) | 0 °C ≤ Ta ≤ 60 °C (32 °F ≤ Ta ≤ 140 °F) | | |
| • IEC 60068-2-2 (Test Bd, Operating Dry Heat) | | | |
| • IEC 60068-2-14 (Test Nb, Operating Thermal Shock) | | | |
| Temperature, surrounding air, max | 60 °C (140 °F) | | |
| Corrosive Atmosphere ⁽¹⁾ | Severity Level G3 per ANSI/ISA 71.04-2013, Airborne Contaminants—Gases Severity Level CX ⁽²⁾ per IEC 60721-3-3:2019, Chemically Active Substances | | |
| • ASTM B845-97 Method H Accelerated Test (20-Day Exposure) | | | |
| Enclosure type rating | None (open-style) | | |
| North American temp code | T4A | T4 | |
| ATEX temp code | - | T4 | |
| IECEx temp code | - | T4 | |

(1) Only applicable to modules that end with a 'K' or 'XT'.

(2) Up to 9.6 microns per year, corrosion rate of copper.

Additional Resources

These resources contain information about related products from Rockwell Automation.

| Resource | Description |
|---|--|
| ControlLogix I/O Modules Specifications Technical Data, publication 1756-TD002 | Provides specifications, wiring diagrams, and schematics for ControlLogix I/O modules. |
| ControlLogix Chassis Installation Instructions, publication 1756-IN621 | Provides installation instructions for the ControlLogix chassis. |
| ControlLogix Power Supply Installation Instructions, publication 1756-IN619 | Provides installation instructions for the ControlLogix power supplies. |
| ControlLogix Redundant Power Supply Installation Instructions, publication 1756-IN620 | Provides installation instructions for the ControlLogix redundant power supplies. |
| ControlLogix Digital I/O Modules User Manual, publication 1756-UM058 | Provides installation, configuration, operation, and maintenance information for ControlLogix digital I/O modules. |
| Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1 | Provides general guidelines for installing a Rockwell Automation industrial system. |
| Product Certifications website, rok.auto/certifications | Provides declarations of conformity, certificates, and other certification details. |

Rockwell Automation Support

Use these resources to access support information.

| | | |
|---|---|--|
| Technical Support Center | Find help with how-to videos, FAQs, chat, user forums, Knowledgebase, and product notification updates. | rok.auto/support |
| Local Technical Support Phone Numbers | Locate the telephone number for your country. | rok.auto/phonesupport |
| Technical Documentation Center | Quickly access and download technical specifications, installation instructions, and user manuals. | rok.auto/techdocs |
| Literature Library | Find installation instructions, manuals, brochures, and technical data publications. | rok.auto/literature |
| Product Compatibility and Download Center (PCDC) | Download firmware, associated files (such as AOP, EDS, and DTM), and access product release notes. | rok.auto/pcdc |

Documentation Feedback

Your comments help us serve your documentation needs better. If you have any suggestions on how to improve our content, complete the form at rok.auto/docfeedback.

Waste Electrical and Electronic Equipment (WEEE)



At the end of life, this equipment should be collected separately from any unsorted municipal waste.

Rockwell Automation maintains current product environmental compliance information on its website at rok.auto/pec.

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